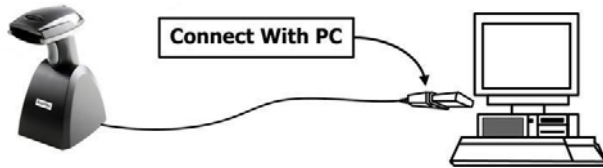


Programming Quick Guide

-iLS6303ABU/iLS6303AB

Connecting the Scanner

Be sure that PC is turned OFF, before Connect scanner cable to the PC USB port on the PC as below described, Ensure that all connections are ready, and turn on your PC.



1. Please switch ON and charge scanner for 4~5 hours at first time before use. Scanner switch shown on Fig. 2.
2. After switch ON, the Orange LED will flash following with 3 beep-sounds. The RED LED will be OFF while it links to cradle within Bluetooth radio range.
3. If RED LED is continual ON, please re-plug USB cable, then, scan the 3 barcodes on the bottom of cradle sequentially. (Shown on Fig. 3 From 1 to 3).
4. Charging issue: Cradle works as charger when putting scanner on it. Even if the scanner's battery is full, the cradle will continue to supply power to the scanner. We suggest you to remove scanner from cradle when scanner is charged fully

* **Note:** Please install PL-2303 driver for **iLS6303AB**



LED Indicator Information	
Orange LED ON	Full charged
Orange LED Flashing	Charging / Low battery
Red LED ON	Offline / out of service
Green LED ON	Good read

Remark:

- * When the battery power is too low, the Orange LED will flash and beep once. Scanner should be charged immediately.
- * If scanner shuts down it is recommended to charge it fully before turning it back on.
- * Under power-saving mode, there will not be LED indication when charging.

Reset Configuration to Defaults

(scan from A1 to A3 for iLS6300ABU or B1 to B2 for iLS6300AB)



* **Note:** Please install PL-2303 driver for **iLS6303AB**

Trigger Mode



Trigger always
(Trigger available at any time)



Trigger standard (**Default**)
(Trigger available, after data sent to the device)

Transmission Speed

Transmission speed is dependent on your device. In order not to lose data, please choose the correct speed. Middle-speed is the Default.



High-speed
Transmission



Ultra Slow-speed
1 transmission



Middle-speed
Transmission
(Default)



Ultra Slow-speed
2 transmission



Slow-speed
Transmission



Ultra Slow-speed
3 transmission

Power-saving Mode



Power-saving mode OFF



Power-saving mode ON **(Default)**:

Enter power-saving mode after 3-minute inactivity. This function converses battery power. When you press "SCAN/Power ON" button, it will wake up and begin to scan.



Power-saving mode ON:

Enter power-saving mode after 10-minute inactivity. This function converses battery power. When you press "SCAN/Power ON" button, it will wake up and begin to scan.

*When charging, the scanner will not enter power-saving mode automatically

Bluetooth Auto-connection



Bluetooth Auto-connection **ON**:

When out of range, it will keep trying to connect to device, scanner will not enter power-saving mode.



Bluetooth Auto-connection **OFF**:

When you are out of BT signal range, scanner will stop sending auto-connection signal to device after 2 minutes. During this time, it will not enter power-saving mode. Once you are back within range, press trigger to connect to the device. **(Default)**

How to append a "prefix" or a "suffix" to the barcode data



prefix



suffix

1. Scan above configuration code for Prefix or Suffix
2. Enter the required values (right, numeric barcode) for Prefix or Suffix using the hex values for the desired HEX values from "Prefix & Suffix TABLE (blew page)"
3. Then, end by scanning Code X (below, right)

* The max. of special characters is 5.

* When you append 1~4 required values for Prefix or Suffix, it must end with Code X.

* It doesn't need Code X, if you append 5 values to barcode data.

How to delete Prefix or Suffix

1. Scan above configuration code for Prefix or Suffix
2. Enter the "0" "0" (above, right)
3. Then end by scanning Code X (below, right)

Numeric barcode for settings



0



6



C



1



7



D



2



8



E



3



9



F



4



A



X



5



B



X

Prefix & Suffix TABLE

HEX	HID (SPP)	HEX	HID (SPP)	HEX	HEX	HEX	HEX	HEX	HEX		
01	CTRL A (SOH)	19	CTRL Y (EM)	20	SPACE	38	8	50	P	68	h
02	CTRL B (STX)	1A	CTRL Z (SUB)	21	!	39	9	51	Q	69	i
03	CTRL C (ETX)	1B	ESC (ESC)	22	"	3A	:	52	R	6A	j
04	CTRL D (EOT)	1C	CTRL \ (FS)	23	#	3B	;	53	S	6B	k
05	CTRL E (ENQ)	1D	CTRL] (GS)	24	\$	3C	<	54	T	6C	l
06	CTRL F (ACK)	1E	CTRL ^ (RS)	25	%	3D	=	55	U	6D	m
07	CTRL G (BEL)	1F	CTRL _ (US)	26	&	3E	>	56	V	6E	n
08	Backspace (BS)			27	'	3F	?	57	W	6F	o
09	Tab (HT)			28	(40	@	58	X	70	p
0A	CTRL J (LF)			29)	41	A	59	Y	71	q
0B	CTRL K (VT)			2A	*	42	B	5A	Z	72	r
0C	CTRL L (FF)			2B	+	43	C	5B	[73	s
0D	Enter (CR)			2C	,	44	D	5C	\	74	t
0E	CTRL N (SO)			2D	-	45	E	5D]	75	u
0F	CTRL O (SI)			2E	.	46	F	5E	^	76	v
10	CTRL P (DLE)			2F	/	47	G	5F	_	77	w
11	CTRL Q (DC1)			30	0	48	H	60	`	78	x
12	CTRL R (DC2)			31	1	49	I	61	a	79	y
13	CTRL S (DC3)			32	2	4A	J	62	b	7A	z
14	CTRL T (DC4)			33	3	4B	K	63	c	7B	{
15	CTRL U (NAK)			34	4	4C	L	64	d	7C	
16	CTRL V (SYN)			35	5	4D	M	65	e	7D	}
17	CTRL W (ETB)			36	6	4E	N	66	f	7E	~
18	CTRL X (CAN)			37	7	4F	O	67	g		

1D Symbologies – 1

ENABLE 	<u>CODABAR</u>	DISABLE
ENABLE 	<u>Code 39</u>	DISABLE
ENABLE 	<u>Code 32</u>	DISABLE
ENABLE 	<u>Code 39 FULL ASCII</u>	DISABLE
ENABLE 	<u>Interleaved 25</u>	DISABLE
ENABLE 	<u>Code93</u>	DISABLE
ENABLE 	<u>Matrix 25</u>	DISABLE

1D Symbologies – 2

ENABLE 	<u>CODE 11</u>	DISABLE
ENABLE 	<u>ISBT 128</u>	DISABLE
ENABLE 	<u>GS1-128</u>	DISABLE
ENABLE 	<u>TELEPEN</u>	DISABLE
ENABLE 	<u>UPC-A</u>	DISABLE
ENABLE 	<u>EAN-13</u>	DISABLE
ENABLE 	<u>EAN-8</u>	DISABLE

1D Symbologies – 3

ENABLE 	<u>MSI</u>	DISABLE
ENABLE 	<u>GS1 Omnidirectional</u>	DISABLE
ENABLE 	<u>GS1 DataBar Limited</u>	DISABLE
ENABLE 	<u>GS1 DataBar Expanded</u>	DISABLE
ENABLE 	<u>CHINA POST</u>	DISABLE
ENABLE 	<u>PLESSY CODEL</u>	DISABLE
ENABLE 	<u>INDUSTRIAL 25</u>	DISABLE
ENABLE 	<u>IATA 25</u>	DISABLE

Quick guide is subject to change without notice.

R_181029_01